



**PiLeJe**  
INDUSTRIE

**NUTRACEUTICAL EXPERT  
CONTRACT MANUFACTURER  
FOR YOUR PROJECTS**



**DEVELOPMENT – MANUFACTURING – PACKAGING**

*You deserve industrial excellence*

[www.pileje-industrie.com](http://www.pileje-industrie.com)



PiLeJe Industrie has belonged to Groupe PiLeJe since 1999. Our vocation: to sustainably improve people's health. In order to do so, PiLeJe Industrie is more than a simple supplier. For more than 35 years, we have been developing, manufacturing and packaging your dry forms of dietary supplements.

turnover in 2022

## SOME FIGURES

**1st** dietary supplement manufacturer in France and among the 10 leaders in Europe

**€40 M** turnover in 2023

**1** site in France dedicated to manufacturing finished products



**35** years of plant expertise

**30** years of probiotic expertise

**150** people at your disposal

## OUR EXPERTISE

PHYTONUTRITION

PROBIOTICS

MICRONUTRITION

## OUR GALENIC FORMS

 CAPSULES

 TABLETS

 SACHETS

## OUR QUALITY CERTIFICATIONS

FSSC 22 000  
FDA GMP CFR 21-Part.111

ORGANIC AGRICULTURE  
(Ecocert)



# OUR EXPERTISE



## PHYTONUTRITION

### Plants, the heart of our profession

Our commitment: collecting unique benefits from the heart of plants and extracting exclusive properties to design your nutraceutical products.

- Controlled selection of plant raw material  
*research, sourcing, traceability, highly specialised fields*
- Plant and active ingredient identification  
*developing analytical and identification methods and dosage of relevant molecules*
- Extraction techniques according to your requirement specifications
- Formulating and manufacturing your product



## PROBIOTICS

### We design formulas that are safe and stable in time, guaranteeing their best efficiency.

- Clear and safe identification of strains
- Selecting strains for their specific features
- Incorporating strains that are suitable for your formula
- Manufacturing and packaging your finished product in suitable conditions for preserving strains



## MICRONUTRITION

### Our priority: to ensure the stability, safety and efficiency of your formulas

- By developing and/or selecting ingredients to optimise the assimilation and bioavailability of vitamins and minerals.
- By using our know-how to anticipate the interaction with other active ingredients.



# TAILOR-MADE DEVELOPING

## Benefit from PiLeJe Industrie's guarantee and expertise for designing your exclusive products.

We support you throughout your entire project to co-create your unique and efficient nutraceutical products that fit your positioning.

## Why should you trust us?

- A 100% personalised approach to your project
- Mobilised teams to listen to your needs
- Fine knowledge of the market
- State-of-the-art R&D team
- Modern and powerful industrial tools
- Certified high quality for your products
- Your project's confidentiality is ensured

## A STRONG 8-STEP PROCESS



Project brief



Formulation



Sales proposal



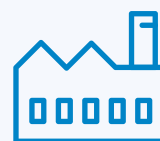
Development



Validations



Administrative documentation



Production



Delivery



# PRIVATE LABEL SOLUTIONS

**Access sure and innovative products that are ready to be marketed.**

## Why choose a private label solution?

- No developing time, for a quick launch
- No developing costs
- Stable (ICH tested) formulas
- Alleged (EFSA) products
- Products that answer consumers' needs

## A RANGE OF PRODUCTS AVAILABLE FOR THE MARKET'S MAJOR SEGMENTS



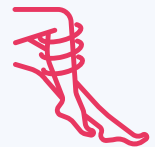
**Stress - sleep**



**Vitality**



**Digestive well-being**



**Circulation**



**Female well-being**



**Joints**



**Beauty**



**Immunity**



# A HIGH-QUALITY INDUSTRIAL ENVIRONMENT

The excellence of our industrial tools is one of our best assets for answering your highest requirements.



"We are extremely proud to have been developing our Industrial Master Plan, since 2018, to better meet our customers' expectations. We are modernizing an entire site and investing in state-of-the-art equipment to increase our production capacity by 25%, guarantee superior product quality and improve ergonomics for our employees. This ambitious project will enable us to reaffirm our industrial excellence."

**Cédric Gonnet**  
Industrial Director

## Production site organisation

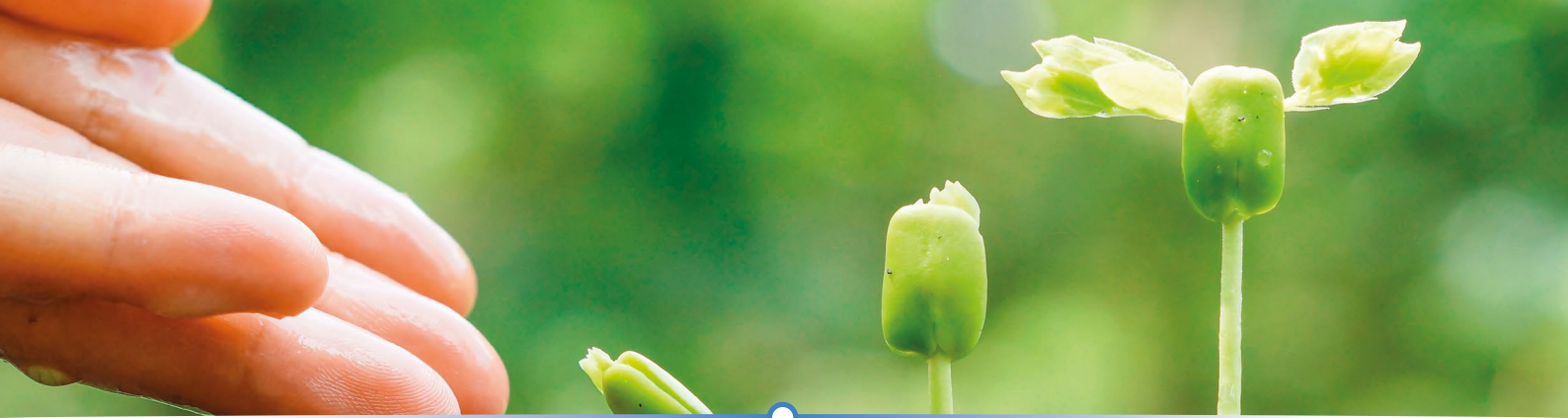


- Adaptability and reactivity: our fleet of machines has different technologies associated with a range of formats (galenics and packaging)
- Control of the entire supply chain and production process
- Strong experience in complex materials

## Industrial excellence



- Industrial management
- Expert and highly qualified teams
- Production diversity
- Reactive supply chain
- Daily use of Lean methods and standards



## WE ARE PREPARING THE FUTURE

**In order to consolidate our leading position and to continue satisfying all of our clients, we have implemented a large plan to modernise our industrial site:**

- Integrating the latest environmental protection technologies
- Reorganising the weighing and mixing workshops
- Optimising our flow
- Digitalising our production instructions
- Improving our performance analyses

**In order to strengthen our commitments and have the most positive impact on our social and natural environment, we consulted our employees and stakeholders, including healthcare professionals, suppliers and partners.**

**This questioning, combined with a materiality analysis, has enabled us to define our CSR (Corporate Social Responsibility) strategy, which is based on 4 commitments:**

- Sustainable health
- Ecology of health and preservation of the planet
- Health, well-being and development of our employees
- Trust with our stakeholders (suppliers, trade unions, authorities, etc.)

# You deserve industrial excellence, choose a French partner

Our production site



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